

## Technical Data Sheet

# Ultracur3D<sup>®</sup> FL 60

Flexible resin with optimum haptics and low hardness.

General Properties	Norm	Typical Values
Apperance	-	Clear
Viscosity, 30 °C	Cone/Plate Rheometer <sup>1</sup>	400 mPas
Viscosity, 50 °C	Cone/Plate Rheometer <sup>1</sup>	150 mPas
Density (printed part)	ASTM D792	1.15 g/cm <sup>3</sup>
Density (liquid resin)	ASTM D4052-18a	1.08 g/cm <sup>3</sup>

Tensile Properties	Norm	Typical Values
E Modulus	ASTM D412 C	15 MPa
Ultimate Tensile Strength	ASTM D412 C	2 MPa
Elongation at Break	ASTM D412 C	70 %

Mechanical Properties	Norm	Typical Values
Tear Strength (Graves)	ASTM D624 type C	5 N/mm
Rebound Resilience	ASTM D1054	9 %
Compression set at 23°C, 72h	ASTM D395-B	1 %

Hardness	Norm	Typical Values
Shore A	ASTM D2240	60

1) Determined with TA-Instrument DHR rheometer, cone/plate, diameter 60 mm, shear rate 100 s<sup>-1</sup>

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