

Anycubic Photon Mono SE

50μm

First / Burn-in Layers: 4x to 6x for 65 to 70 Seconds

Normal Layers: 7.5 to 8.5 Seconds

Lifting Distance: 6mm

Light-off Delay: 1

Bottom Light-off Delay: 3

Elegoo Mars 2 / Pro

50μm

First / Burn-in Layers: 4x to 6x for 75 Seconds

Normal Layers: 8 to 10 Seconds

Lifting Distance: 6mm

Light-off Delay: 1

Bottom Light-off Delay: 3