

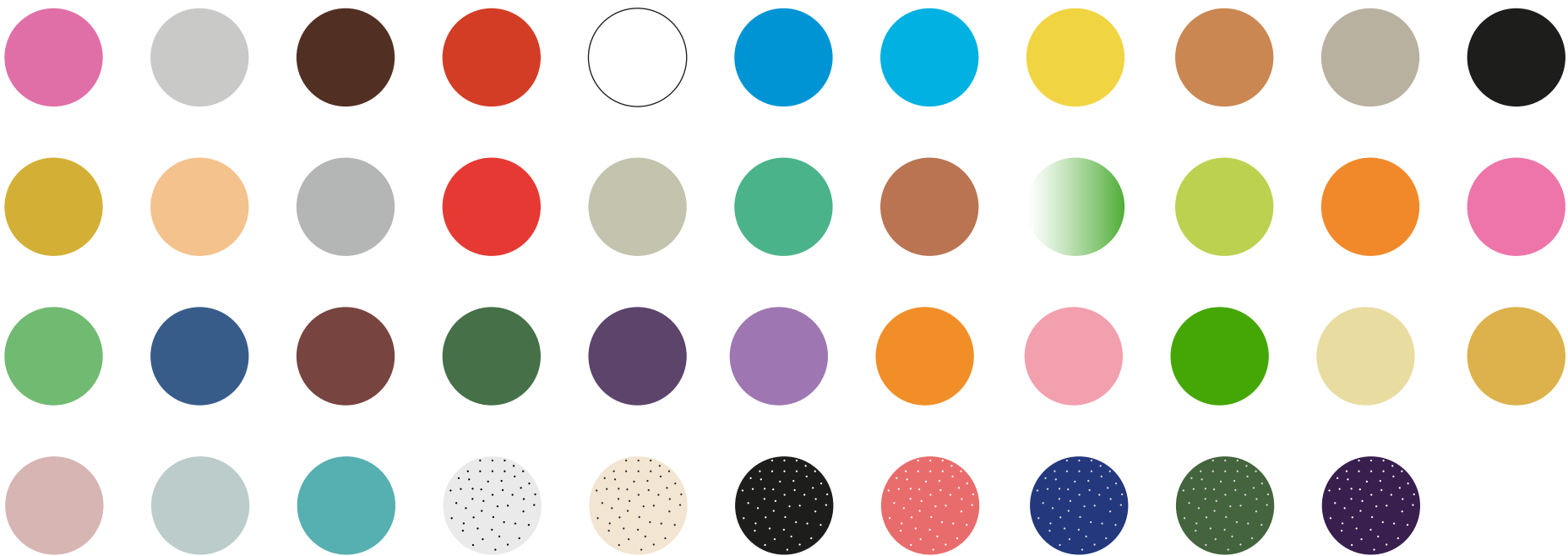
PLA HD

Definition, finish and resistance, Winkle Quality – (Raw material and a process that not only matches PLA850 in terms of properties, but even surpasses it in some aspects).



PROPERTIES

Available colours:



Mauve, Ash Gray, Ebony Brown, Mahogany Brown, Glacier White, Pacific Blue, Sky Blue, Canary Yellow, Acacia Brown, Nacre, Jet Black, Gold, Beige, Silver, Devil Red, Transparent, Avocado Green, Copper, Alien Green, Electric Yellow, Electric Orange, Electric Pink, Electric Green, Galaxy Blue, Dark Bronze, Emerald Green, Agate Violet, Winkle Purple, Nemo Orange, Bubble Gum Pink, Ecotisa Green, Banana Yellow, Turmeric Yellow, Cotton Candy Pink, Cloud Blue, Turquoise Blue, Marble, Sand, Galaxy Black, Coral, Night Blue, Army Green, Purple

Available diameter:
1.75mm and 2.85mm

Size of the spool:
300g (only in 1.75mm) and 1kg

Also available (on request):
3 Kg, 5 Kg and 8Kg

GENERAL PRINT SETTINGS:

Nozzle Temperature:
Between 190° and 230°C

Bed Temperature:
Between 50° and 70°C

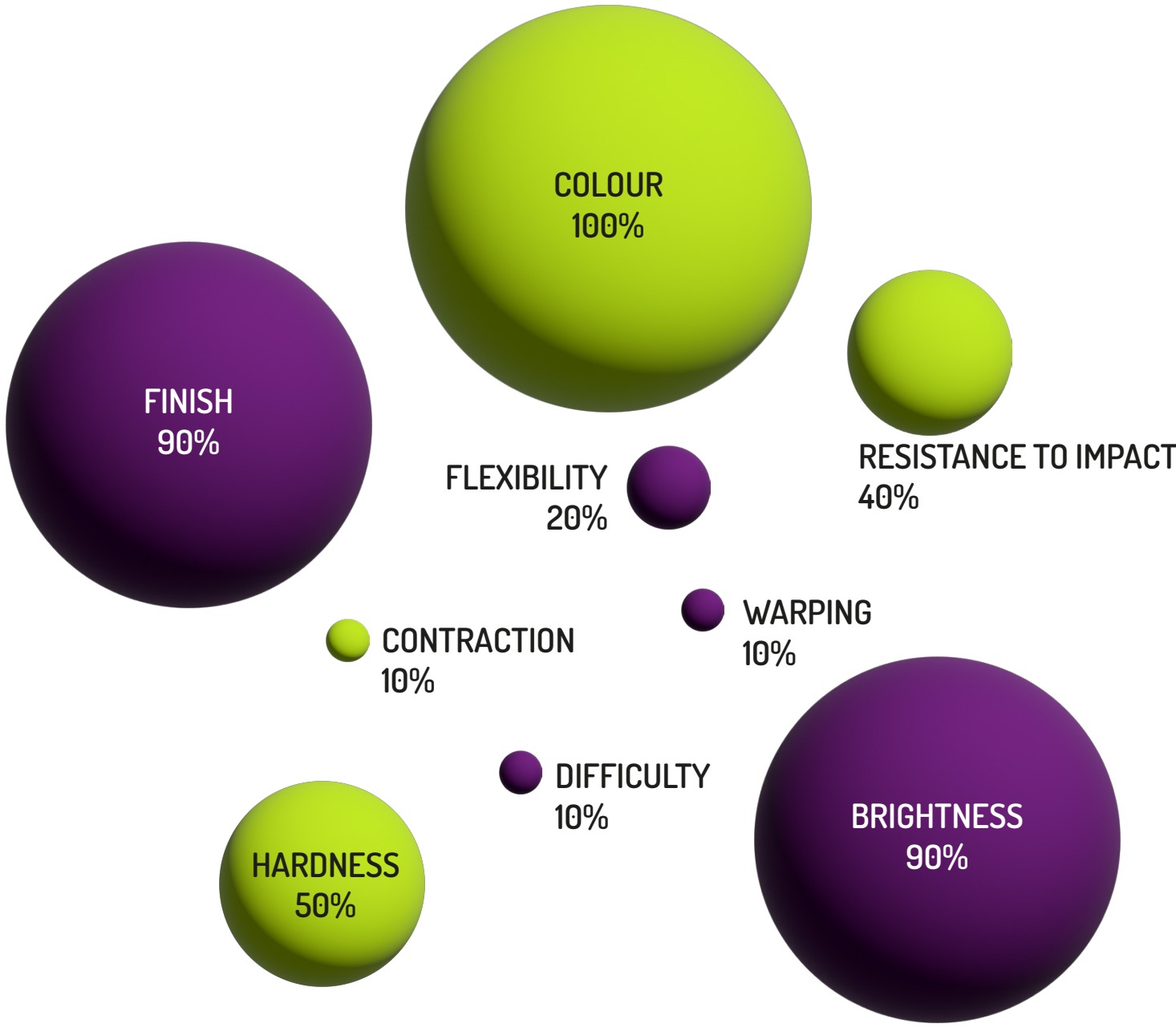
Printing Speed:
50-90 mm/s
Up to 14 mm3/s (volumetric speed)

EXCELLENT ADHESION TO
BEDDING BETWEEN COATS

PRINT IN A
VENTILATED PLACE

BIODEGRADABLE

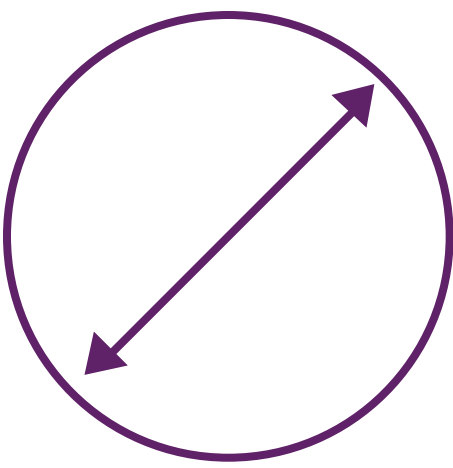
EASY TO PRINT



QUALITY WARRANTY OF WINKLE’S PLA HD FILAMENT



Better spooling



Constant diameter

Ø 1,75 mm
± 0,05 mm



Reusable bag, spool and silica bag

* The indicated parameters are valid for correctly calibrated printers (P&D, mechanical and fuser)
* Supervised and tested manufacturing process (diameter, colour and winding) to guarantee the quality of our product
* Compatible with most FDM 3D printers on the market